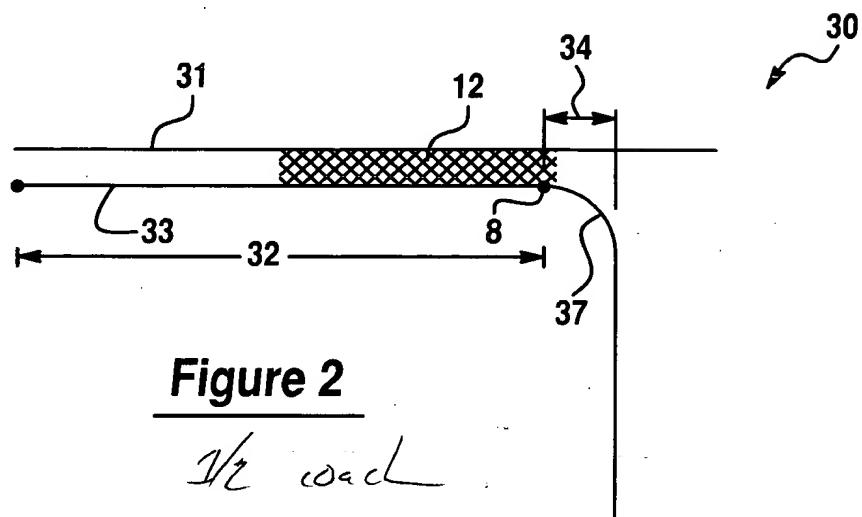
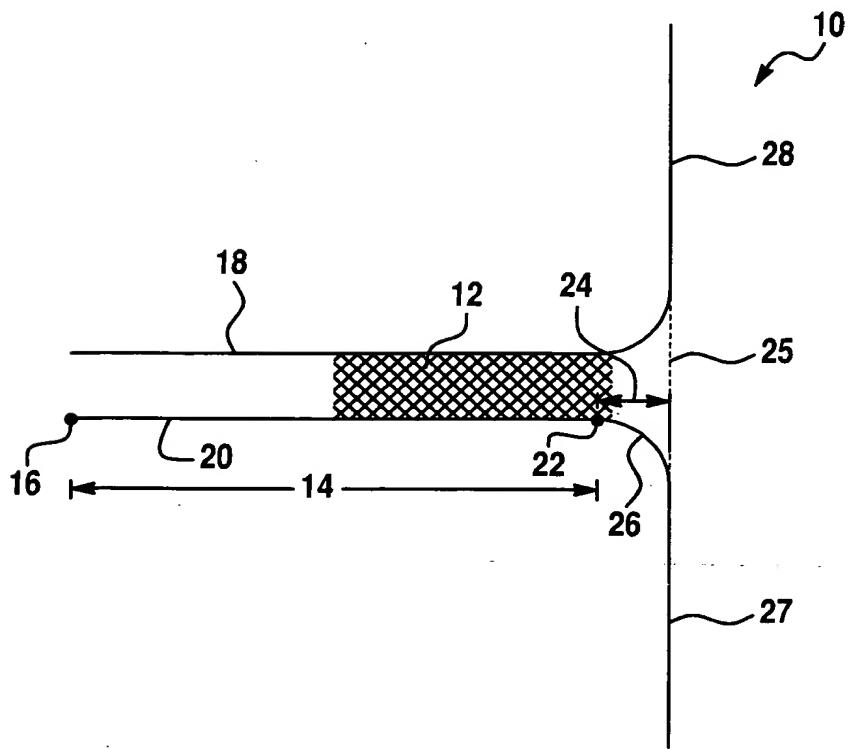


**Figure 1**      lap joint



**Figure 2**

$\frac{1}{2}$  coach



**Figure 3**      coach joint